## SHIELD Scientific compliance comfort protection

## Cleanroom

**Process & Personal Protection** 

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## SHIELD Scientific

As being different is very much at the forefront of the founding values of SHIELD Scientific, it should not come as a surprise that the SHIELDskin Xtreme™ cleanroom glove range are branded very differently to many of our competitors. Whereas other glove manufacturers may wish to brand their gloves as ISO class 4 (Fed STD Class 10) or ISO Class 5 (Fed STD Class 100), we challenge this paradigm and would ask how classifications for airborne particulates relate to gloves. In reality there are no internationally recognised specification limits that would determine whether a cleanroom glove is ISO Class 4 (Fed STD Class 10) or ISO Class 5 (Fed STD Class 100) compatible. Accordingly it is left to users to decide what is suitable for their process. With this in mind, SHIELDskin Xtreme™ gloves are branded as follows:

BRANDING	PROCESS	USER BENEFITS
DI	Single washed in deionised water	• The most economical option • Typical particle levels < 3000 per cm <sup>2</sup> $\ge$ 0.5 $\mu$ m
DI⁺	Triple washed in deionised water	<ul> <li>The median brand option</li> <li>Typical particle levels &lt; 950 per cm<sup>2</sup> ≥ 0.5 µm</li> </ul>
DI**	Washed several times in deionised water	<ul> <li>Premium offering based on extra processing</li> <li>Typical particle levels &lt; 650 per cm<sup>2</sup> ≥ 0.5 µm</li> </ul>

From this simple branding concept, the user can very clearly see that washing in deionised water provides the essential differentiation in terms of cleanliness properties

#### **REGULATORY COMPLIANCE**

Whilst process protection is typically the main concern, increasingly users are recognising that there is often an equal need for personal protection of employees from chemicals and biohazards. The responsibilities of the employer are outlined in the PPE at Work Directive 89/656/EEC which is enshrined in local legislation throughout the European Union. To address this need, all SHIELDskin Xtreme<sup>™</sup> gloves are registered according to the PPE Directive 89/686/EEC.

#### **EXCELLENCE IN ASEPTIC PROCESSING**

For users of sterile glove, the SHIELDskin Xtreme<sup>™</sup> Sterile Nitrile and Latex DI<sup>+</sup> gloves offer the highest level of process and personal protection with an Acceptable Quality Level (AQL) for pinholes of 0,65. AQL is a crucial parameter for determining barrier properties. An AQL of 0,65 represents over 50% less defects than comparable sterile gloves on the market, providing superior process and personal protection from liquid penetration by micro-organisms and chemicals.



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## **Decontamination & packing processes**

To ensure that the lowest contamination levels are maintained, SHIELDskin Xtreme™ gloves are manufactured under stringently controlled conditions. The gloves are processed with deionised water laundering cycles to achieve low levels of particles, extractable ions and non-volatile residues. Prior to packaging, the gloves are dried under HEPA filter driers. These critical steps are performed in controlled environments operating under cleanroom protocol to ensure that gloves are not exposed to environmental contaminants.

## **Certificate of conformance**

As a guarantee of industry leading performance, SHIELD Scientific supplies a certificate of conformance (COC) on all SHIELDskin Xtreme™ DI⁺ and DI⁺ gloves. The COC provides lot specific data on critical elements such as particles and extractables, whilst for sterile gloves test data on endotoxin levels is also presented.

## **Certificate of irradiation**

All sterile gloves are terminally sterilised by gamma irradiation to a Sterility Assurance Level (SAL) of 10<sup>-6</sup>, in accordance with guidelines detailed in ANSI/AAMI/ EN ISO 11137:2006 "Sterilization of Healthcare Products – Radiation". Certificates of irradiation detailing the minimum and maximum dose of irradiation are available for every lot of sterile gloves.

## Other test reports

SHIELD Scientific has been at the forefront of delivering extra value to customers by meeting unmet needs. To respond to the need for greater personal protection when handling cytotoxic drugs, we were amongst the first companies in Europe to promote testing of gloves against ASTM D6978 rather than the less stringent EN374-3. Likewise in response to the more tightly controlled conditions prevailing in IVF and stem cell research laboratories we offered embryo-toxicity testing for some of our gloves

## **Education**

One of the founding objectives of SHIELD Scientific was to deliver educational programmes to the market. The frequency of requests for presentations on topical subjects such as glove legislation and glove-associated reactions highlight the popularity of these educational programmes. Specifically with reference to the cleanroom market, we have provided a poster on sterile donning techniques and developed a presentation that focuses on the handling of chemotherapy drugs.









### Detachable poster inside





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### A Revolution in Glove Technology

#### P.P.E. Cat. III



## **DI**<sup>+</sup> STERILE GLOVES

**SHIELDskin<sup>TM</sup> Xtreme<sup>TM</sup> DI<sup>+</sup> sterile latex and sterile nitrile gloves** have been specifically developed for the most critical environments in the pharmaceutical industry. A combination of different lengths and the highest level of barrier performance (as defined by AQL) ensure that these gloves offer maximum process and product protection as well as personal protection.

#### **Key Features**

- Ultra low levels of particles and ionic residues tested according to IEST-RP-CC005.3 Test Methods to maximize safety of the process and product.
- AQL 0,65 guarantees highest level of barrier protection from penetration of chemicals and micro-organisms in accordance with EN374-2:2003.
- Registered as Category III (Complex Design) according to Council Directive 89/686/EEC thereby assuring users of the highest level of personal protection.
- Natural rubber latex versions are low in natural rubber latex proteins with typical measurements ≤ 30 µg/g.
- Terminally sterilized by gamma irradiation to Sterility Assurance Level (SAL) of 10<sup>-6</sup>, in accordance with guidelines detailed in ANSI/AAMI/ EN ISO 11137:2006 "Sterilization of Healthcare Products – Radiation".
- **Low Endotoxin content** at < 20 EU/pair (EN455-3:2006) demonstrated by Limulus Amoebocyte Lysate (LAL) kinetic turbidimetric test.
- Manufactured in accordance with ISO 9001:2000 and ISO 13485:2003.
- Hand specific design gives optimum fit and comfort.

SHIEI	L <b>Dskin X</b> t	treme™	Sterile L	atex 330	DI+ 100 ste	9% latex, pow erile, 33 cm, t	/der free, ha extured.	nd specific,	2
Size	6	6,5	7	7,5	8	8,5	9	10	1 million
Code	69 5762	69 5763	69 5764	69 5765	69 5766	69 5767	69 5768	69 5769	Contraction of the second
				2	:00 pairs/cas	se = 20 pairs,	/bag x 10 ba	gs/carton	

SHIEI	SHIELDskin Xtreme <sup>™</sup> Sterile Latex 400 DI+ 100% latex, powder free, sterile, 40 cm, textured pa								
Size	6	6,5	7	7,5	8	8,5	9	10	
Code	69 5772	69 5773	69 5774	69 5775	69 5776	69 5777	69 5778	69 5779	2

SHIE	SHIELDskin Xtreme <sup>™</sup> Sterile Latex 600 DI+ 100% latex, powder free, hand specific, sterile, 60 cm, textured palm.										3
Size	6	6,5	7	7,5	8		8,5	9	10		
Code	69 5782	69 5783	69 5784	69 5785	69 57	86	69 5787	69 5768	69 5789	ABY	
					100 pair	-s/ca	ase = 20 pair:	s/bag x 5 ba	gs/carton		

	LDskin X le White		30 DI+			100% latex-free specific, sterile textured palm a	e, powder free , 33 cm, and fingers.	e, hand	*
Size	6	6,5	7	7,5	8	8,5	9	10	
Code	69 8762	69 8763	69 8764	69 8765	69 876	6 69 8767	69 8768	69 8769	



P.P.E.: Personal Protective Equipment. Size 5.5 is available on specific request only.

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	LDskin X le White I		)0 DI+		sp	0% latex-free ecific, sterile, d fingers.			2
Size Code	6 69 8772	6,5 69 8773	7 69 8774	7,5 69 8775	8 69 8776 160 pairs/ca	8,5 69 8777 ase = 20 pair:	9 69 8778 s/bag x 8 ba	10 69 8779 gs/carton	17-
					1 .	1		9-,	
	LDskin X le White I		)0 DI+		100 sp	0% latex-free ecific, sterile, d fingers.	, powder free	e, hand	

P.P.E. Cat. III



### **DI** STERILE GLOVES

**SHIELDskin Xtreme™ DI sterile latex and nitrile gloves** are developed specifically for sterile production in the pharmaceutical industry. These products provide adequate process and product protection, along with personal protection for most aseptic environments.

#### **Key Features**

- **Low levels of particles and ionic residues** tested according to IEST-RP-CC005.3 Test Methods to meet the needs of industries operating in clean environments.
- AQL 0.65<sup>\*</sup> guarantees highest level of barrier protection from penetration of chemicals and micro-organisms in accordance with EN374-2:2003.
- Registered as Category III (Complex Design) according to Council Directive 89/686/EEC, thereby assuring users of the highest level of personal protection.
- **•** Natural rubber latex version is low in natural rubber latex proteins typically  $\leq 30 \ \mu g/g$ .

■ Terminally sterilized by gamma irradiation to Sterility Assurance Level (SAL) of 10<sup>-6</sup>, in accordance with guidelines detailed in ANSI/AAMI/EN ISO 11137:2006 "Sterilization of Healthcare Products – Radiation"

- **Low endotoxin content** at < 20 EU/pair (EN455-3:2006) demonstrated by Limulus Amoebocyte Lysate (LAL) kinetic turbidimetric test.
- Hand specific design of SHIELDskin Xtreme<sup>™</sup> Sterile Latex 300 DI gives optimum fit and comfort
- Unique Skin Nitrile<sup>™</sup> technology of SHIELDskin Xtreme<sup>™</sup> Sterile ORANGE NITRILE<sup>™</sup> 300 DI results in a high level of elasticity and tactile sensitivity, not normally associated with an ambidextrous design.

SHIE	LDskin™	Sterile l	_atex 30(	)	8				
Size	6	6,5	7	7,5	8	8,5	9	10	1 Alla
Code	69 5552	69 5553	69 5554	69 5555	69 5556	69 5557	69 5558	69 5559	
				2	gs/carton	150			

Manufactured in accordance with ISO 9001:2000 and ISO 13485:2003

	Dskin™ e Nitrile™	<sup>⊿</sup> 300 st	erile		11 a fi	00% nitrile, powde mbidextrous, steri ingertips. AQL 0.65	r free, extra-long, le, 30cm, textured	~
Size	XS / 6	S/7	M / 8	L/9	XL/10	Pairs/PE Bag	PE Bags/Case	
Code	67 6351	67 6352	67 6353	67 6354	67 6355	20	8	
					160 pairs/	'case = 20 pairs/ba	ag x 8 bags/carton	



P.P.E.: Personal Protective Equipment. Size 5.5 is available on specific request only. \* Shieldskin™ Orange Nitrile 300 sterile only.

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COMPLIANCE COMFORT PROTECTION

## A Revolution in Glove Technology

#### P.P.E. Cat. III



## **DI**<sup>++</sup> NON STERILE GLOVES

SHIELDskin Xtreme™ 300 (30 cm) DI++ are produced to offer extremely low levels of particles and ionic residues to cover the needs of especially the semiconductor industry. The medical device and pharmaceutical industries may also in the face of increasing regulatory pressure seek the same high level of cleanliness and SHIELDskin Xtreme™ 300 (30 cm) DI++ could be the solution.

#### **Key Features**

- Extremely low levels of particles and ionic residues tested according to IEST-RP-CC005.3 Test Methods in order to meet the most demanding needs of high end industries for product and process protection.
- AQL 1,5 guarantees good barrier protection from penetration of chemicals and microorganisms in accordance with EN374-2:2003
- Registered as Category III (Complex Design) according to Council Directive 89/686/EEC, thereby assuring users of the highest level of personal protection.
- **Accelerator-Free** to minimize the risk of Allergic Contact Dermatitis
- Manufactured in accordance with ISO 9001:2000 and ISO 13485:2003

	LDskin X e Nitrile					100% latex- ambidextro beaded cuf	free, powder-f us, non sterile, f and textured f	ree, 30 cm, ingertips.	100	٦
Size	XS / 6	S / 7	M / 8	L/9	XL/10	XXL / 11	Gloves/Bag	Bags/case	States of the second	100
Code	69 8851	69 8852	69 8853	69 8854	69 8855	69 8856	100	10		

P.P.E.: Personal Protective Equipment. Size XXL/11 is available on specific request only.



## A Revolution in Glove Technology

#### P.P.E. Cat. III



## **DI**<sup>+</sup> NON STERILE GLOVES

**SHIELDskin™ Xtreme™ 300 (30cm) DI+ gloves** are manufactured for use in the cleanest environments in non sterile cleanrooms. Ultra low levels of particles and ionic residues make these products particularly suitable for the micro-electronic, medical device and pharmaceutical industries.

#### **KEY FEATURES**

- Ultra low levels of particles and ionic residues tested according to IEST-RP-CC005.3 Test Methods to maximize safety of the process and product.
- AQL 1,5 guarantees good barrier protection from penetration of chemicals and microorganisms in accordance with EN374-2:2003.
- Registered as Category III (Complex Design) according to Council Directive 89/686/EEC thereby assuring users of the highest level of personal protection.
- Natural rubber latex version is low in natural rubber latex proteins typically ≤ 30 µg/g
- Manufactured in accordance with ISO 9001:2000 and ISO 13485:2003.

SHIE	LDskin X	(treme™	' Bright l	_atex 30(	0 DI+	100% latex, non sterile, and fully tex	powder-free, a 30 cm, beadeo ktured surface.		
Size	XS/6	S/7	M/8	L/9	XL/10	XXL/11	Gloves/Bag	Bags/case	A. K
Code	69 5651	69 5652	69 5653	69 5654	69 5655	69 5656	100	10	1

SHIE	LDskin X	treme™	White N	litrile 30	0 DI+	100% latex- ambidextro beaded cuf	free, powder-f us, non sterile f and textured f	ree, , 30 cm, fingertips.	2001
Size	XS/6	S/7	M/8	L/9	XL/10	XXL/11	Gloves/Bag	Bags/case	



SHIE	LDskin X	(treme™	<sup>M</sup> Eco Nit	rile 300	DI+	100% latex ambidextro beaded cur	-free, powder-f ous, non sterile ff and textured f	hand	
Size	XS / 6	S/7	M / 8	L/9	XL / 10	XXL / 11	Gloves/Bag	Bags/case	
Code	68 8651	68 8652	68 8653	68 8654	68 8655	68 8656	100	15	Aller

SHIELDskin Xtreme™ White Nitrile 400 DI+							-free, powder-f ous, non sterile ff and textured f	and the	
Size	XS / 6	S/7	M / 8	L/9	XL / 10	XXL / 11	Gloves/Bag	Bags/case	199
Code	69 8671	69 8672	69 8673	69 8674	69 8675	69 8676	100	10	T W



P.P.E.: Personal Protective Equipment. Size XXL/11 is available on specific request only.

### A Revolution in Glove Technology

#### P.P.E. Cat. III



### **DI** NON STERILE GLOVES

**SHIELDskin™ Xtreme™ 300 (30cm) DI gloves** offer low levels of particles and ions, by virtue of the gloves being rinsed in deionized water. This range of gloves represents the economic solution for non-sterile cleanrooms.

#### **KEY FEATURES**

- **Consistently reduced particle and ionic residues** tested according to IEST-RP-CC005.3 Test Methods to maximize safety of the process and product.
- AQL 1,5 guarantees good barrier protection from penetration of chemicals and microorganisms in accordance with EN374-2:2003.
- Registered as Category III (Complex Design) according to Council Directive 89/686/EEC thereby assuring users of the highest level of personal protection.
- Natural rubber latex version is low in natural rubber latex proteins typically  $\leq 30 \ \mu g/g$ .
- Manufactured in accordance with ISO 9001:2000 and ISO 13485:2003.

SHIE	LDskin X	{treme™	' White N	litrile 30	0 DI	ambidextro	free, powder-f us, non sterile f and textured t	D	
Size	XS/6	S/7	M/8	L/9	XL/10	XXL/11	Gloves/Bag	Bags/case	Les la
Code	69 8451	69 8452	69 8453	69 8454	69 8455	69 8456	100	10	20

SHIE	LDskin X	treme™	' Eco Niti	rile 300 I	100% latex- ambidextro beaded cuf	free, powder-f us, non sterile f and textured f	1		
Size	XS / 6	S/7	M/8	L/9			Gloves/Bag	0	
Code	68 8451	68 8452	68 8453	68 8454	68 8455	68 8456	100	15	1

SHIEI	LDskin X	treme™	orange N	litrile™3	300 DI	100% latex-free, powder-free, ambidextrous, non sterile, 30 cm, beaded cuff and textured fingertips.			
Size Code	XS / 6 69 6451	S / 7 69 6452	M / 8 69 6453	L/9 696454	XL / 10 69 6455		Gloves/Bag 100	Bags/case 10	



P.P.E.: Personal Protective Equipment. Size XXL/11 is available on specific request only.

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